

Garant**CNMG 120404, Grade: HB7415-1**

Order data

Order number	250156 HB7415-1
GTIN	4062406734886
Item class	21G

Description

CNMG 120404 HB7415-1 Grade: HB7415-1
Chip breaker: TIM
Tolerance: M
Cutting depth a_p : 0.5 - 4 mm
Feed f : 0.1 - 0.3 mm/rev.
Cutting speed v_c main application: 40 - 90 m/min

Technical description

Grade	HB7415-1
Cutting speed v_c main application	40 - 90 m/min
Chip breaker	TIM
ISO code indexable insert	CNMG 120404
Cutting depth a_p	0.5 - 4 mm
Tolerance	M

Main application	S
Feed f	0.1 - 0.3 mm/rev.
Cutting conditions	continuous
Tool material	Carbide
Corner radius	0.4 mm
Finishing/roughing assignment	Finishing
Number of changes/inserts	4
Type of product	Indexable insert for turning